

Approved Materials List:

Material	Maximum Thickness
Balsa Wood	0.25
Plywood	0.125
MDF	0.25
Paper	0.25
Cardboard	0.25
Cork	0.25
Acrylic/Lucite/Plexiglas/PMMA	0.25
Delrin	0.25
Mylar	0.0625
Depron Foam	0.25
Cloth/Felt/Hemp/Cotton	0.125
Leather	0.125
Carbon Fiber Mat/Weave	0.125
Kevlar Mat/Weave	0.125
Metals ENGRAVING ONLY!	

Unsafe Material List:

Material	Danger
PVC/Vinyl/Pleather	Chlorine Gas
ABS	Cyanide Gas
HDPE Plastic	Fire and Melting
Polystyrene Foam	Fire
Polypropylene	Fire
Fiberglass	Fire
Polycarbonate/Lexan	Fire